

# Standard tool – Requirement sheet

Author:

Company:

Date:

E-mail:

Phone:

Hobe GmbH  
Baindter Straße 27  
D-88255 Baienfurt  
Germany  
www.hobe-tools.de  
info@hobe-tools.de  
fon +49 751 56 09 20  
fax +49 751 49 30 5

Workpiece Material:

Machine Type:

Tool Holder:

Coolant:  Oil  Emulsion  Minimal Lubrication  Dry / Air

Coolant Bore:  Yes  No

Position:

Direction of Rotation: Tool:  Right  Left  Fixed

Workpiece:  Right  Left  Fixed

Tool selection by item number, but with adjusted parameters:

But:

Coating:  Without  TIALN  TIN  Recommendation requested  Other:

Offer for Quantity:  10  20  50  100

Required Delivery Time:

Anticipated Batch Size:

Similar Hobe-Tools from previous projects known? Drawing number or item number:

Known technical difficulties e.g. burr formation, idle time, cutting edge rupture ...

Already tested improvement e.g. several coatings, number of teeth, clearance angle....

Are there any other documents available? The workpiece and e.g. tools

2D-Drawing (PDF, DXF...)  3D-Model (STEP, SAT, IGES...)  Pictures

Other: