

# Special tool – Requirement sheet

Author:

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Workpiece Material:

Machine Type:

Tool Holder:

Coolant:  Oil  Emulsion  Minimal Lubrication  Dry / Air

Coolant Bore:  Yes  No **Position:**

Direction of Rotation: **Tool:**  Right  Left  Fixed

**Workpiece:**  Right  Left  Fixed

Tool selection by type of tool and further information like diameter, point angle, number of cutting edges, pitch, clearance angle .....

**Additional Specifications:**

Coating:  Without  TiAlN  TiN  Recommendation requested  Other:

Machining Sequence:

Offer for Quantity:  10  20  50  100

Required Delivery Time:

Anticipated Batch Size:

Similar Hobe-Tools from previous projects known? Drawing number or item number:

Known technical difficulties e.g. burr formation, idle time, cutting edge rupture ...

Already tested improvement e.g. several coatings, number of teeth, clearance angle....

Are there any other documents available? The workpiece and e.g. tools

2D-Drawing (PDF, DXF...)  3D-Model (STEP, SAT, IGES...)  Pictures

Other:

**Sketch:**

